

ABSTRACT OF THE DISCLOSURE

The present invention is directed to a substrate, such as a honeycomb having a plurality of parallel channels defined by the  
5 honeycomb walls. The honeycomb has different zones along the length of the channels. The zones are defined by their coating (or lack of coating) and extend for a length of the channel in which there is the same coating and architecture. Soluble components in coating compositions are fixed in their respective zones.

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